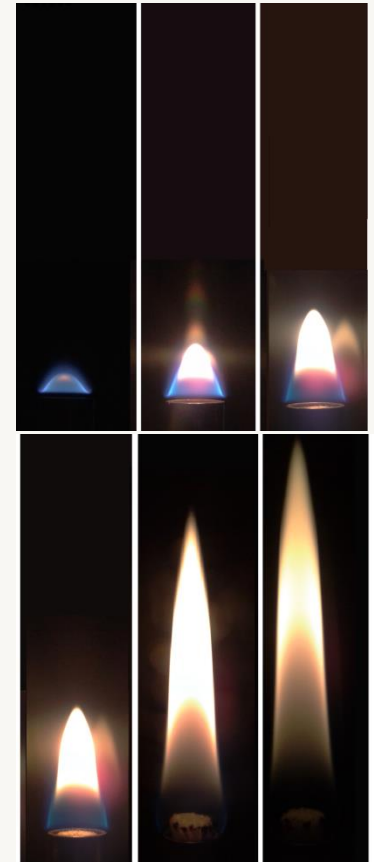


Sooting tendency of paraffin components of diesel and gasoline in diffusion flames

Maria Botero and Markus Kraft
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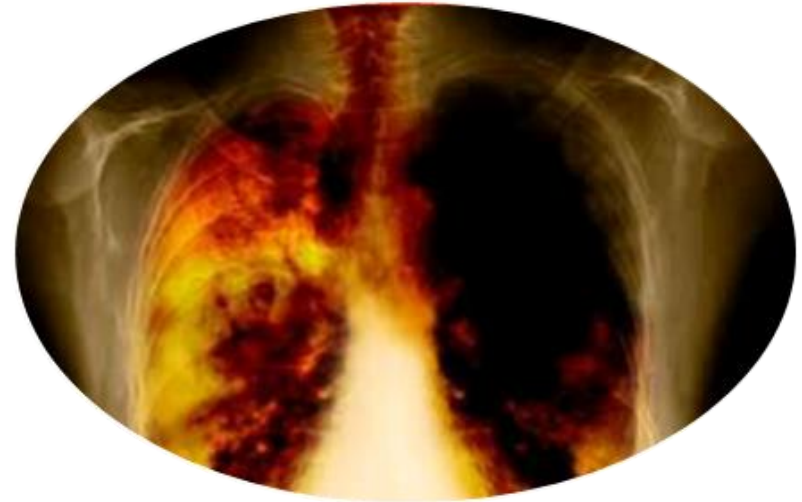


Soot – A harmful pollutant

Negative Environmental Impact



Harmful to Human Health



*Soot mass and also **particle number** regulations in Europe*

Hydrocarbon sooting propensity

IN DIFFUSION FLAMES SOOT INCREASES
AS FOLLOWS:



Aromatics

Alkynes

Naphthenes

Mono-olefin

Isoparaffins

Paraffins

Hunt 1953

Calcote and Manos 1983

The variations in smoking tendency due to **dehydrogenation process**

Schalla and McDonald 1953

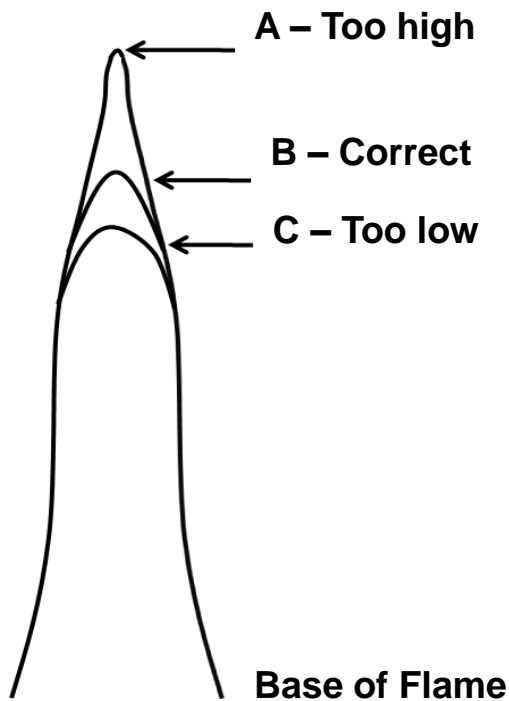
Chances of dehydrogenation increase:



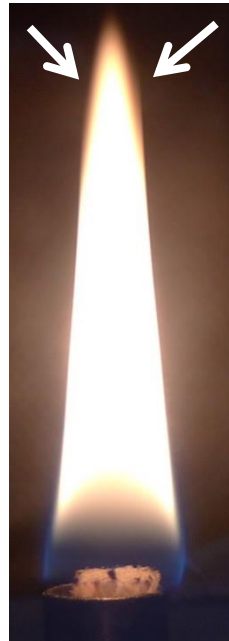
Smoke point and Threshold Sooting Index (TSI)

ASTM Smoke Point

“The maximum height (mm) of a smokeless flame of fuel burned in a wick-fed lamp”



Sooting Wings



Threshold Sooting Index

(‘0’= least sooting ‘100’= most sooting)
(methylcyclohexane=5 ; methylnaphthalene=100)

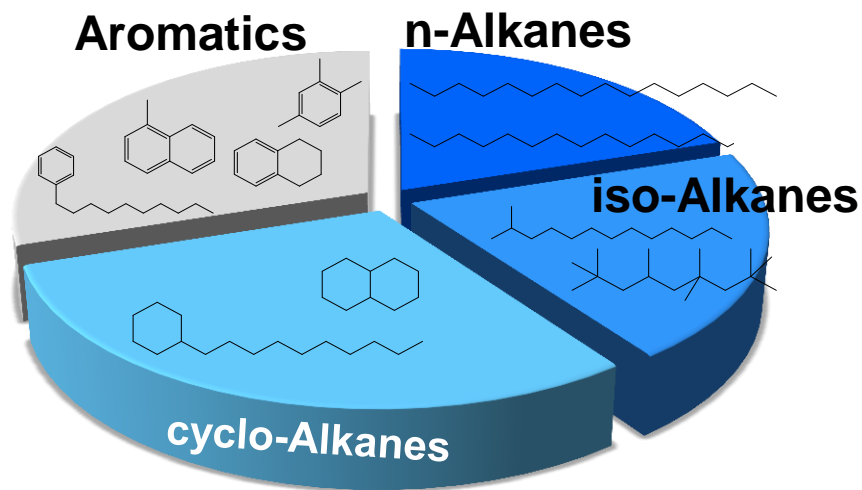
$$TSI = a_h \left(\frac{M_w}{h} \right) + b_h$$

Where a_h and b_h are apparatus-dependant constants. And h is the Smoke Point



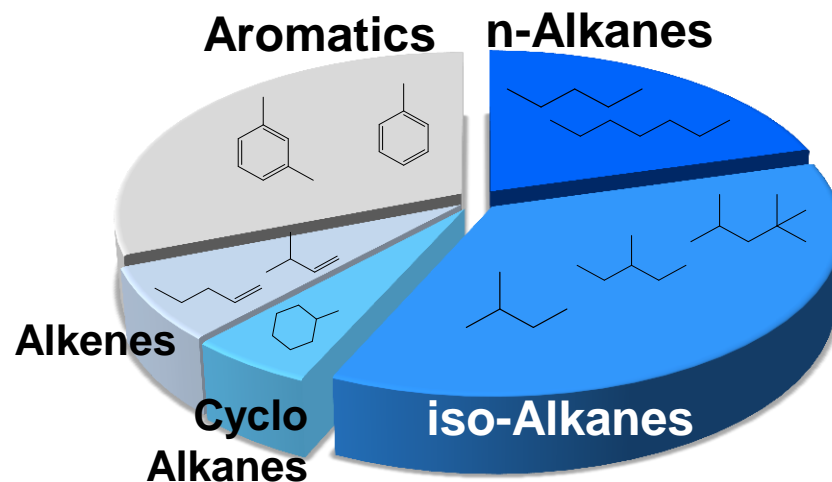
Fossil fuels composition

DIESEL FUELS



C₁₀-C₂₀

GASOLINE FUELS



C₅-C₈



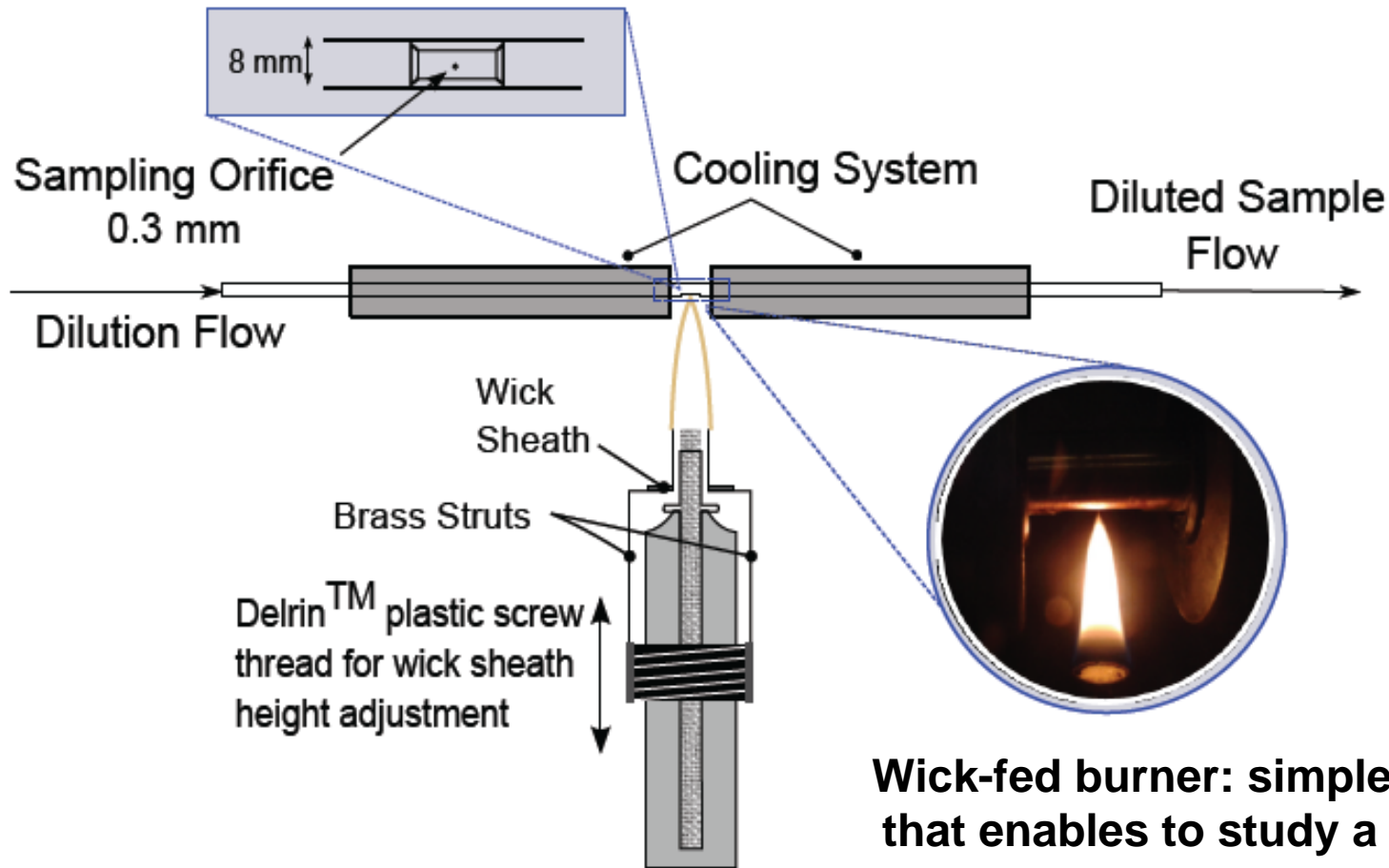
Motivation

- **No information on the characteristics of the soot** formed is available through TSI or SP.
- The need of **detailed information on the sooting characteristics of paraffins** found in gasoline and diesel fuels

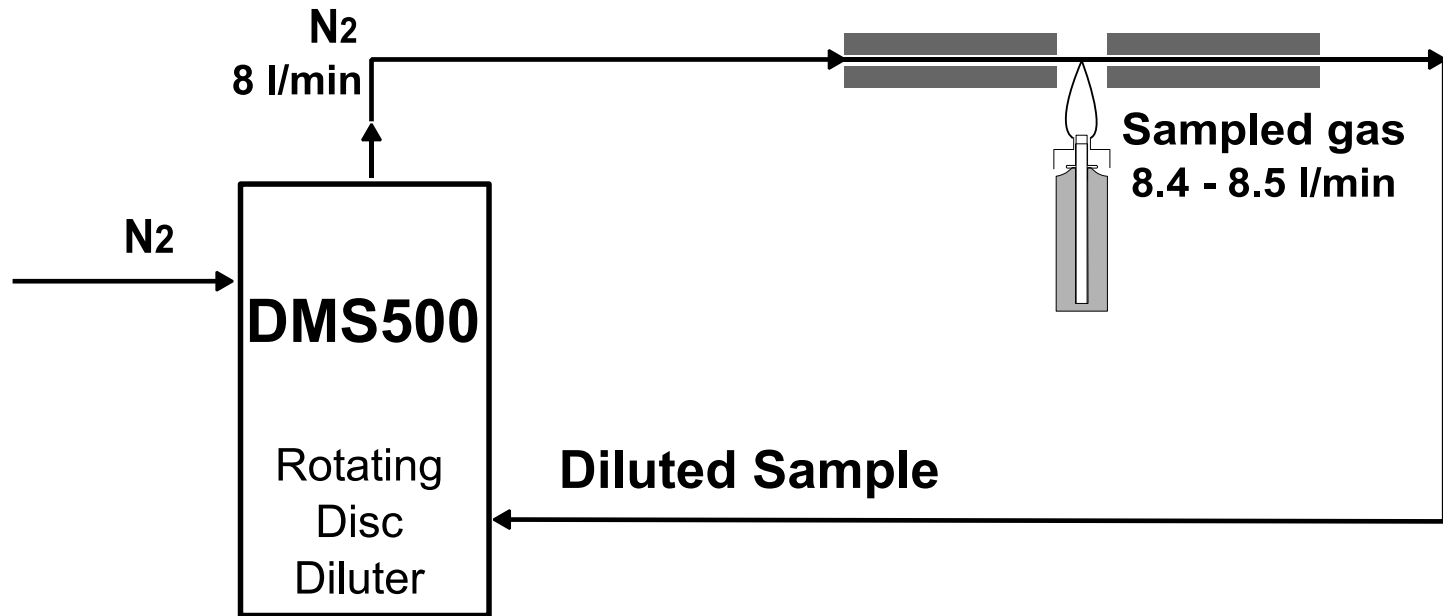
Study the influence of the fuel structure on the formation of soot in diffusion flames



Probe sampling and particle analysis



Probe sampling and particle analysis



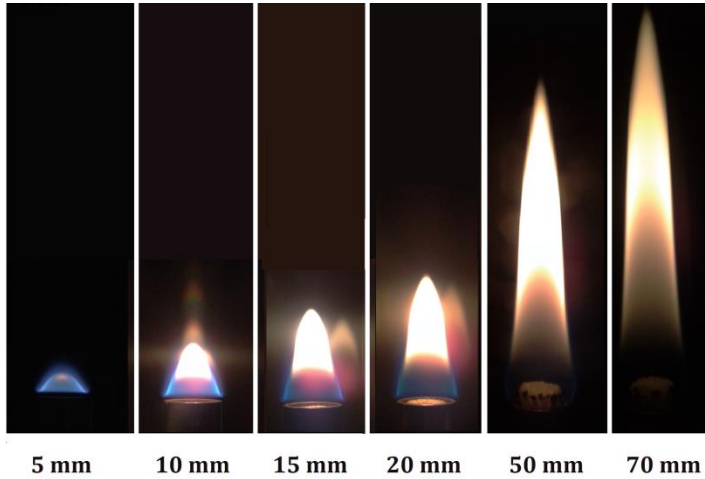
DMS500 is a fast particle analyzer that enables to measure PSD in real-time. Particles are sized based on their mobility diameter

The total dilution factor ranged from 10000-15000 sufficiently high to ensure PSD independence of dilution ratio



Hydrocarbon flames

Heptane



This **maximum achievable flame height** is different for each fuel, because of set-up limitations

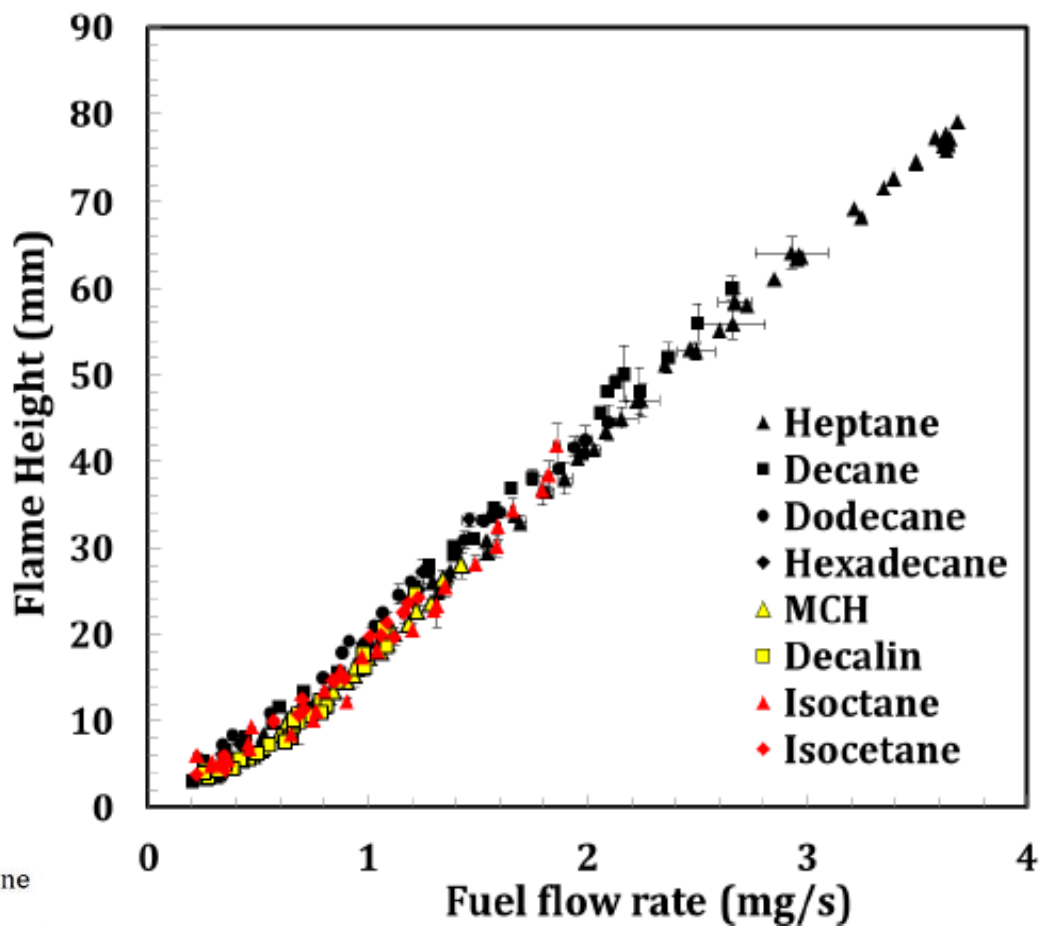
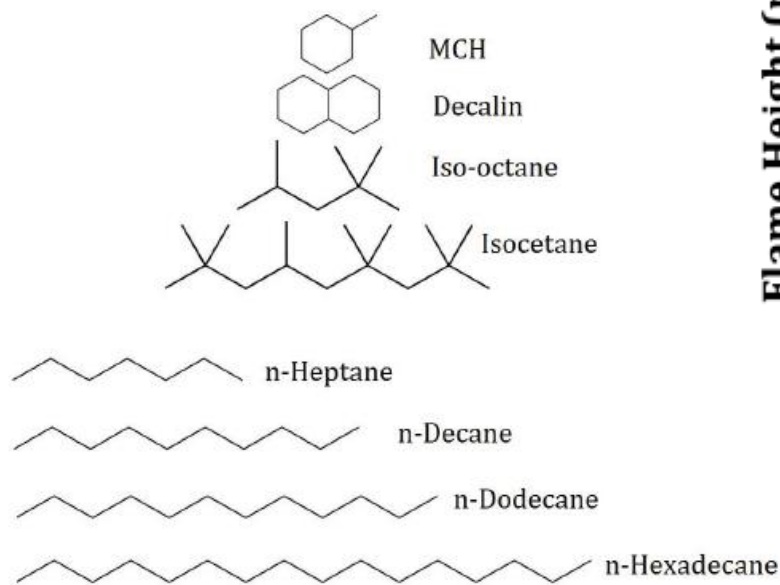
Hexadecane



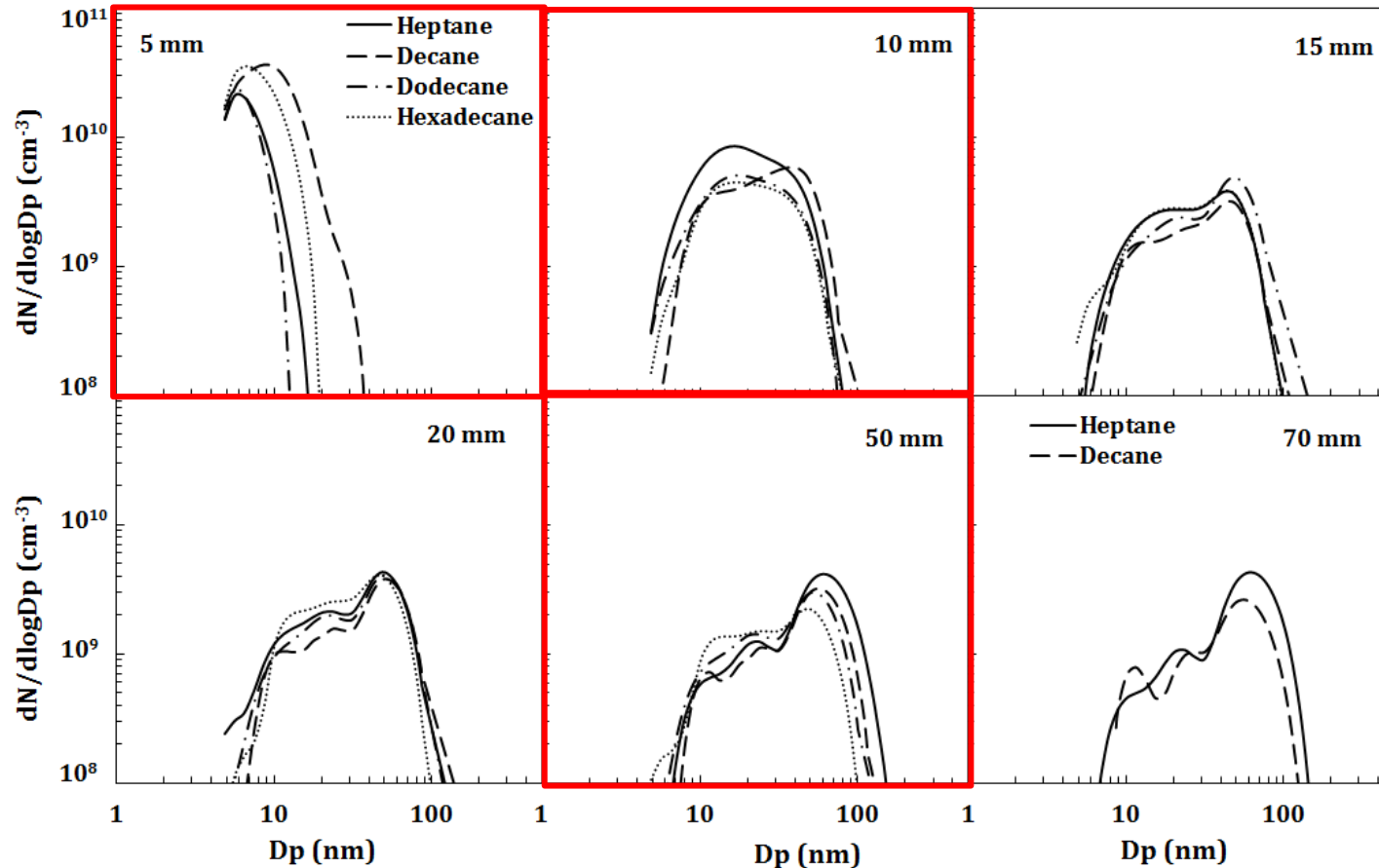
Starting at very **small bluish flame** heights up to **large sooting flames**

Fuel mass rate and Flame Height

It is then possible to compare flames burning different fuels at the same height

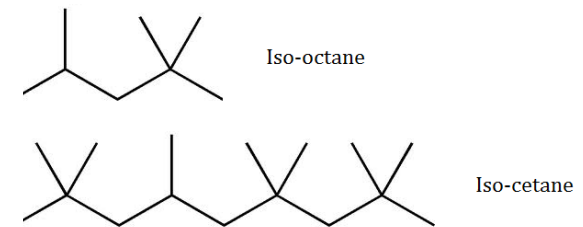
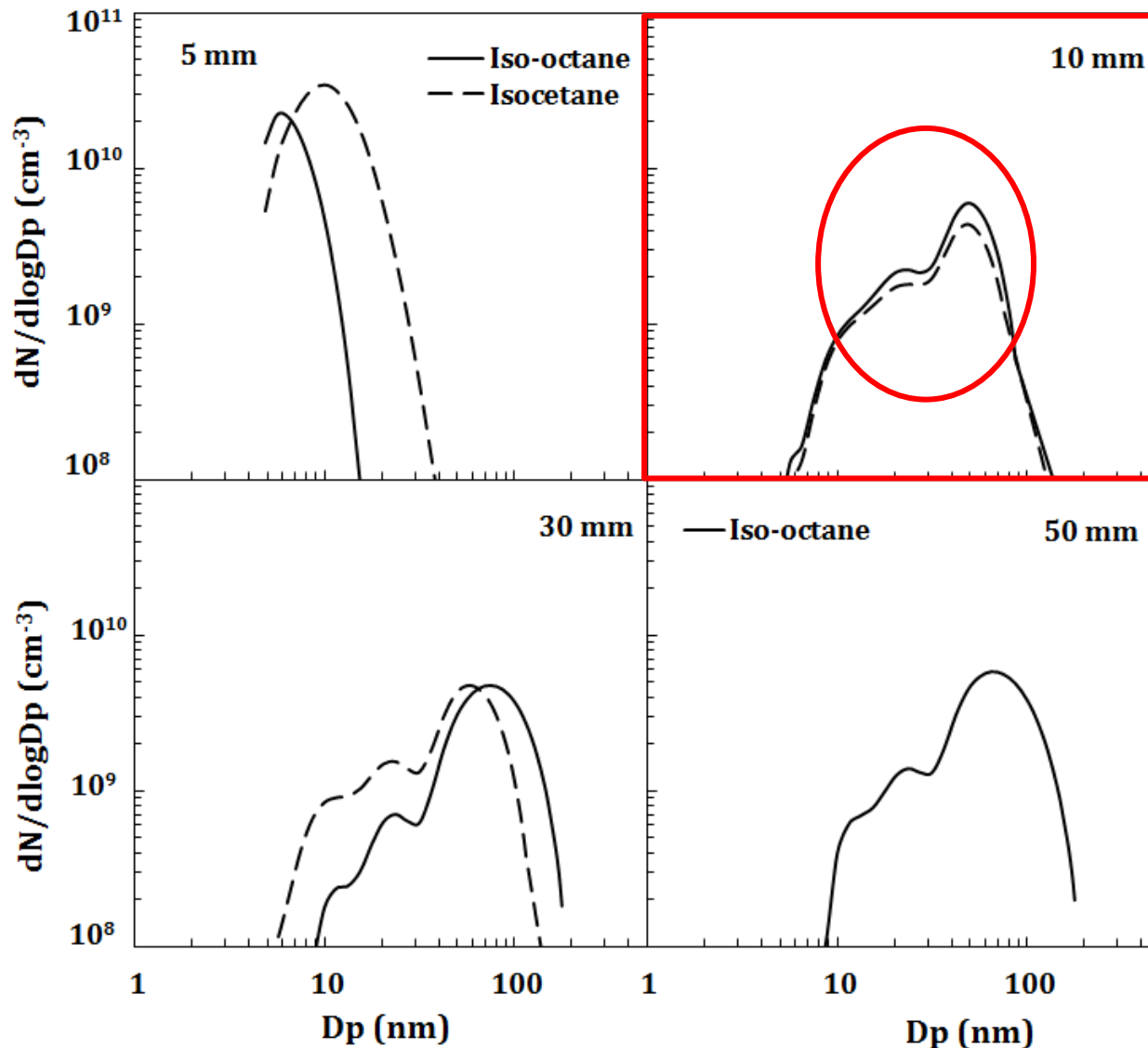


Evolution of PSD: n-Alkanes



- **Low heights:** bluish flame, PSD single mode of primary particles
- **After 10 mm:** second mode starts to raise
- **After 15 mm:** multi-modal behaviour, with accumulation mode

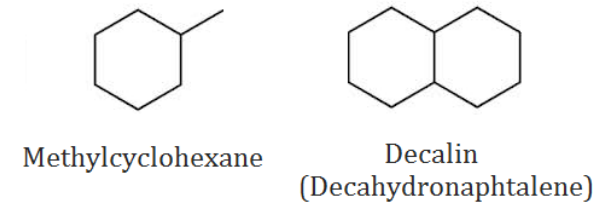
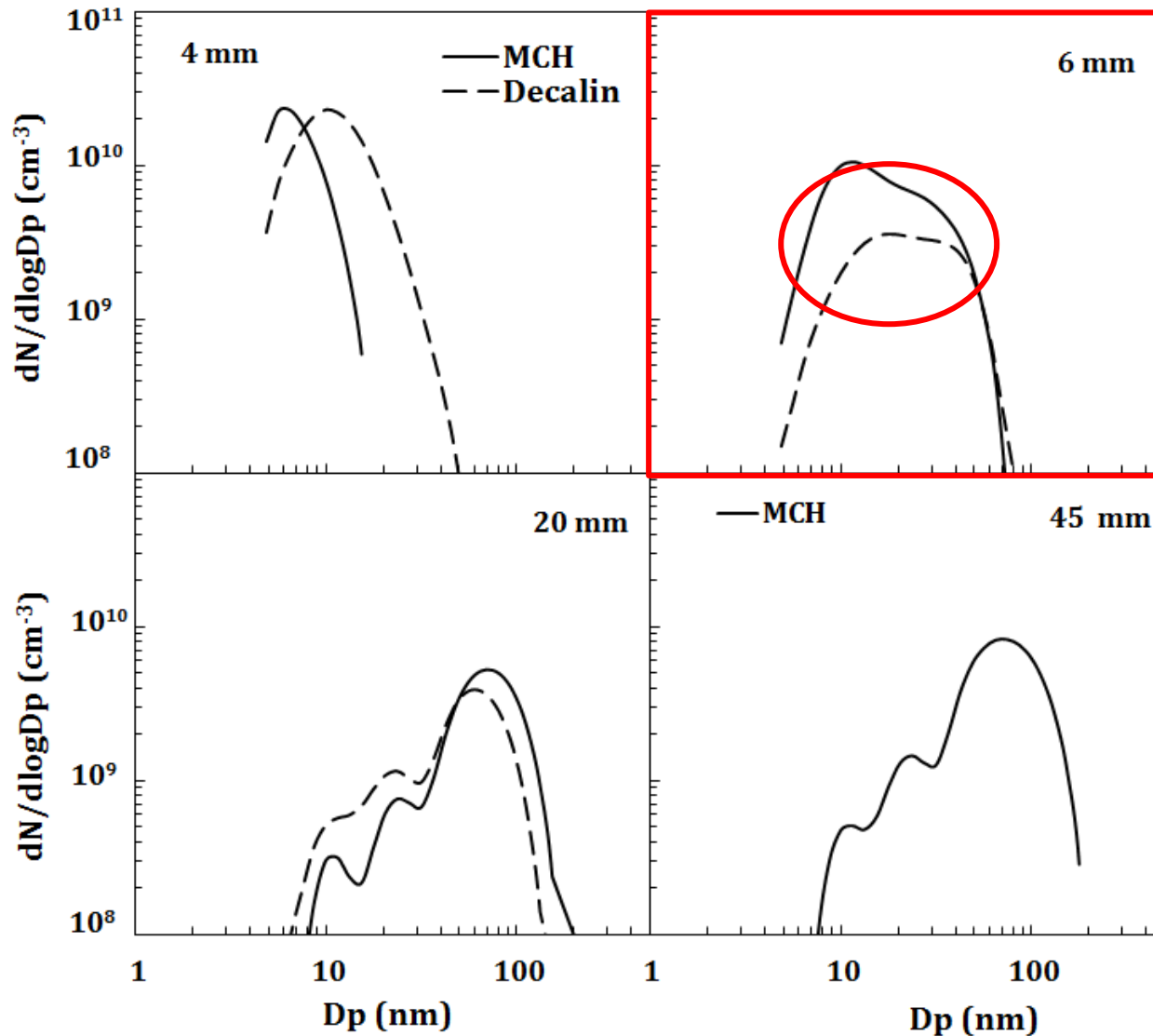
Evolution of PSD: iso-Alkanes



At 10 mm FH the PSD has already a bi-modal shape



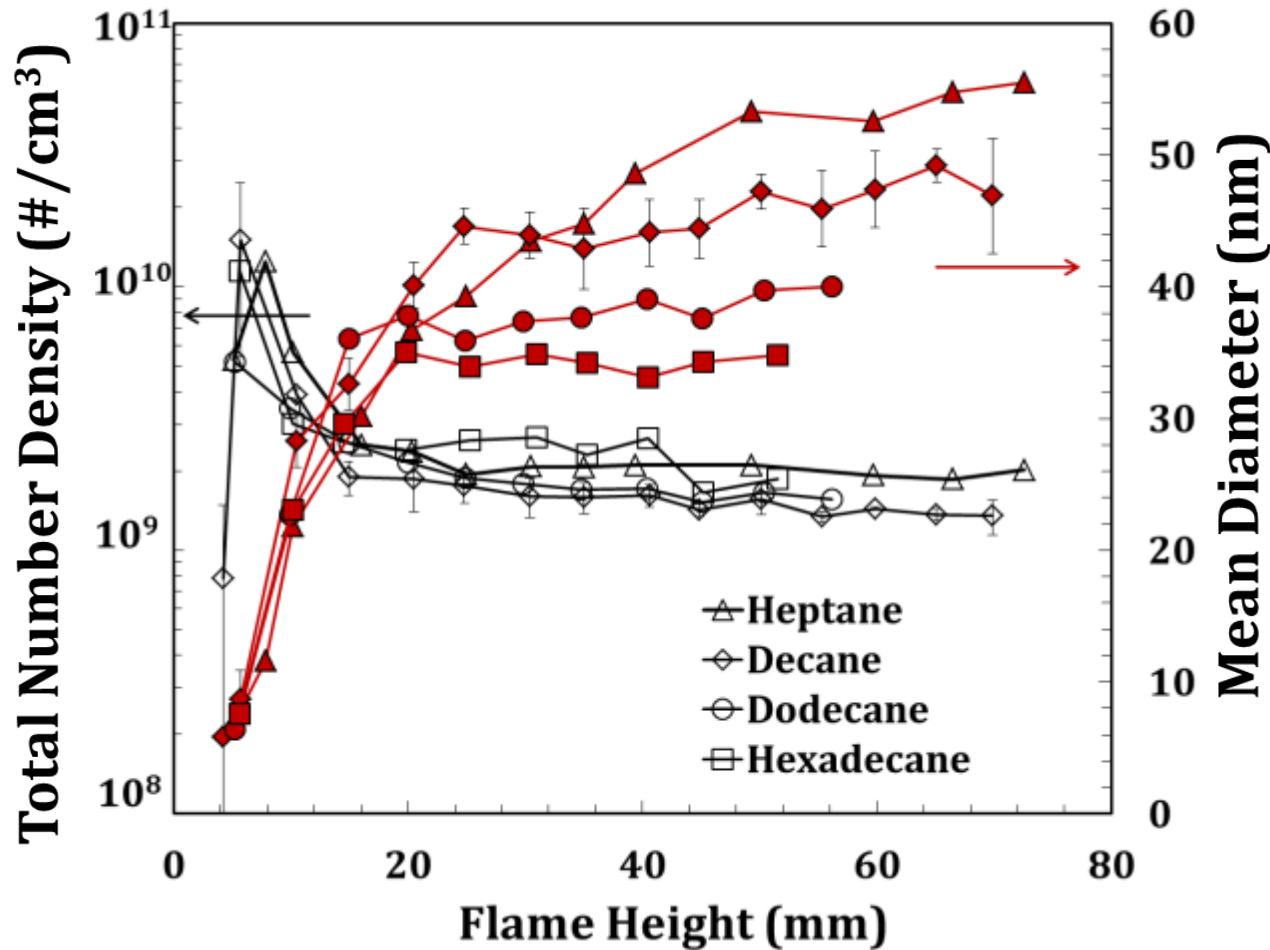
Evolution of PSD: cyclo-Alkanes



At 6 mm flame height, a lower mode of larger particles begins to grow



Number of Particles (N) and Mean Diameter ($\langle d_p \rangle$)

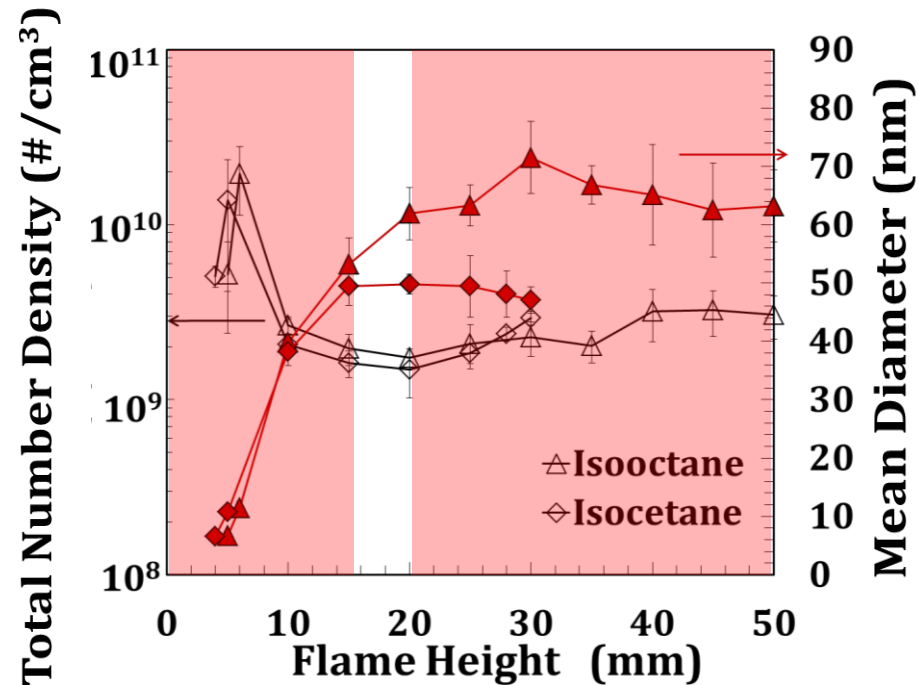


N is large at low flame heights; and remains fairly constant for larger flame heights

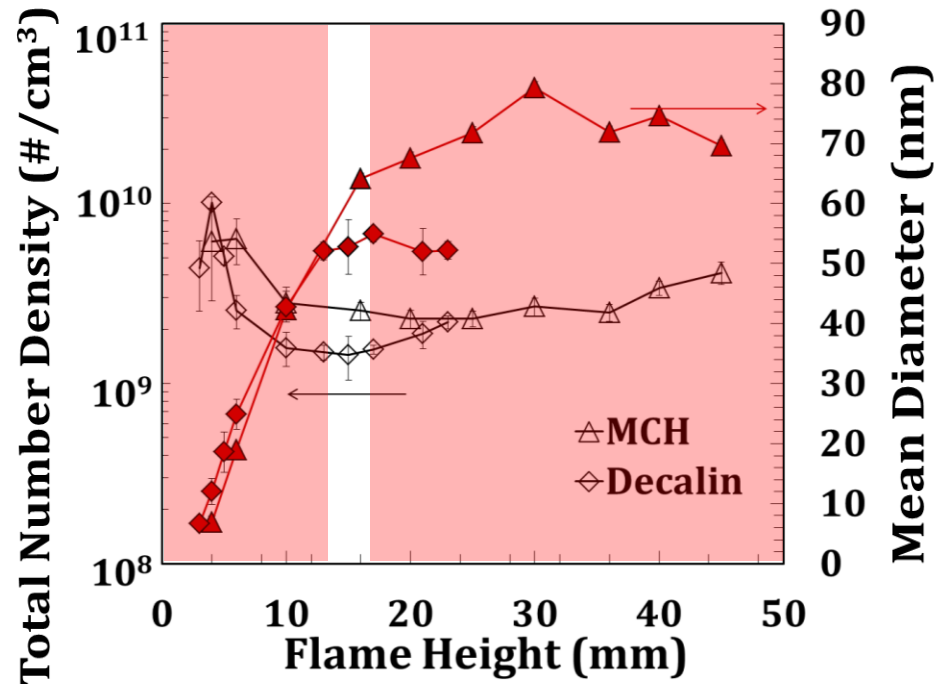
$\langle d_p \rangle$ increases fast until a flame height where it *achieves a maximum point and remains fairly constant.*

Number of Particles and Mean Diameter

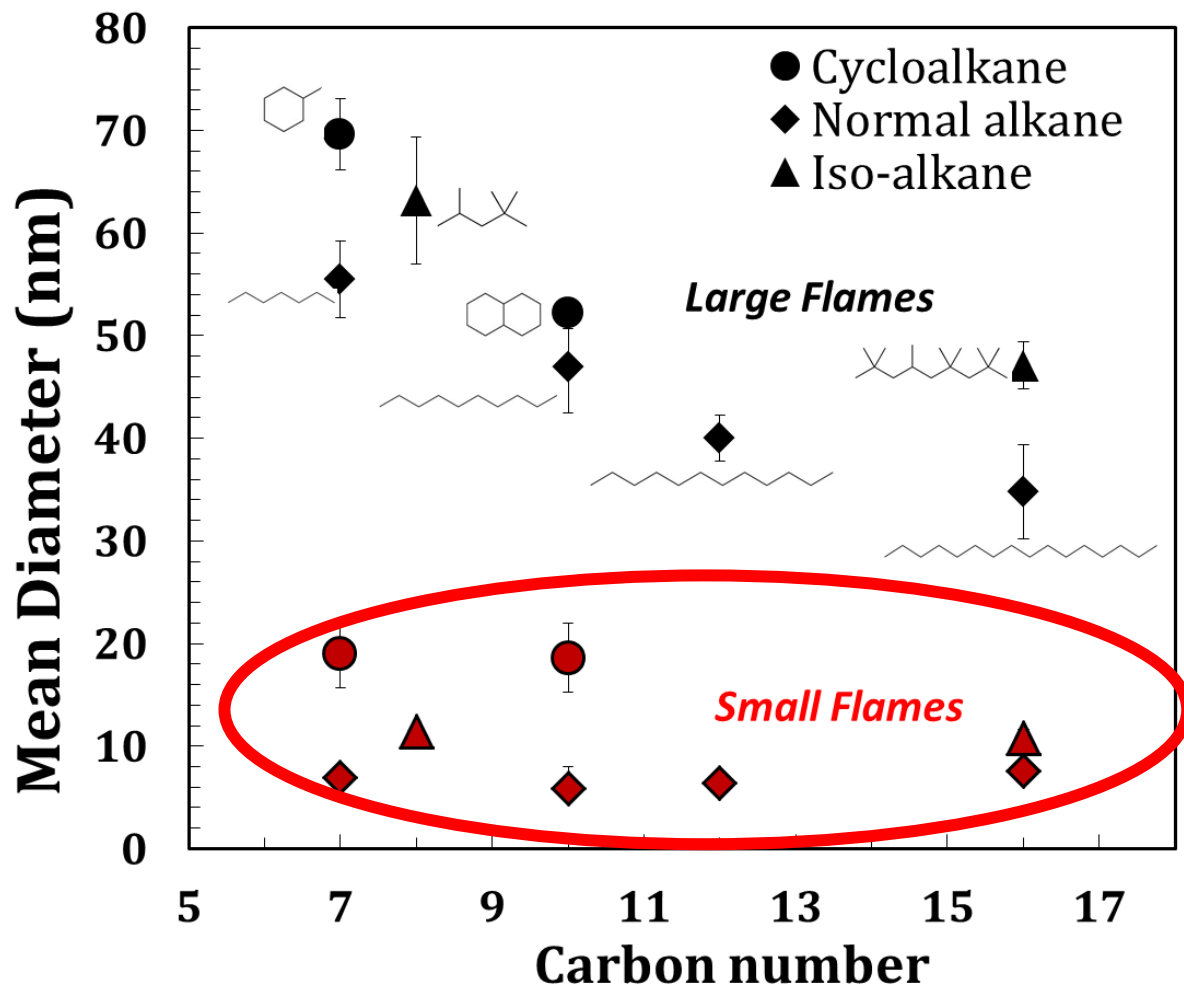
iso-alkanes



cyclo-alkanes



Fuel structure influence on mean diameter



$\langle d_p \rangle$ is constant with carbon number

Mean Diameter

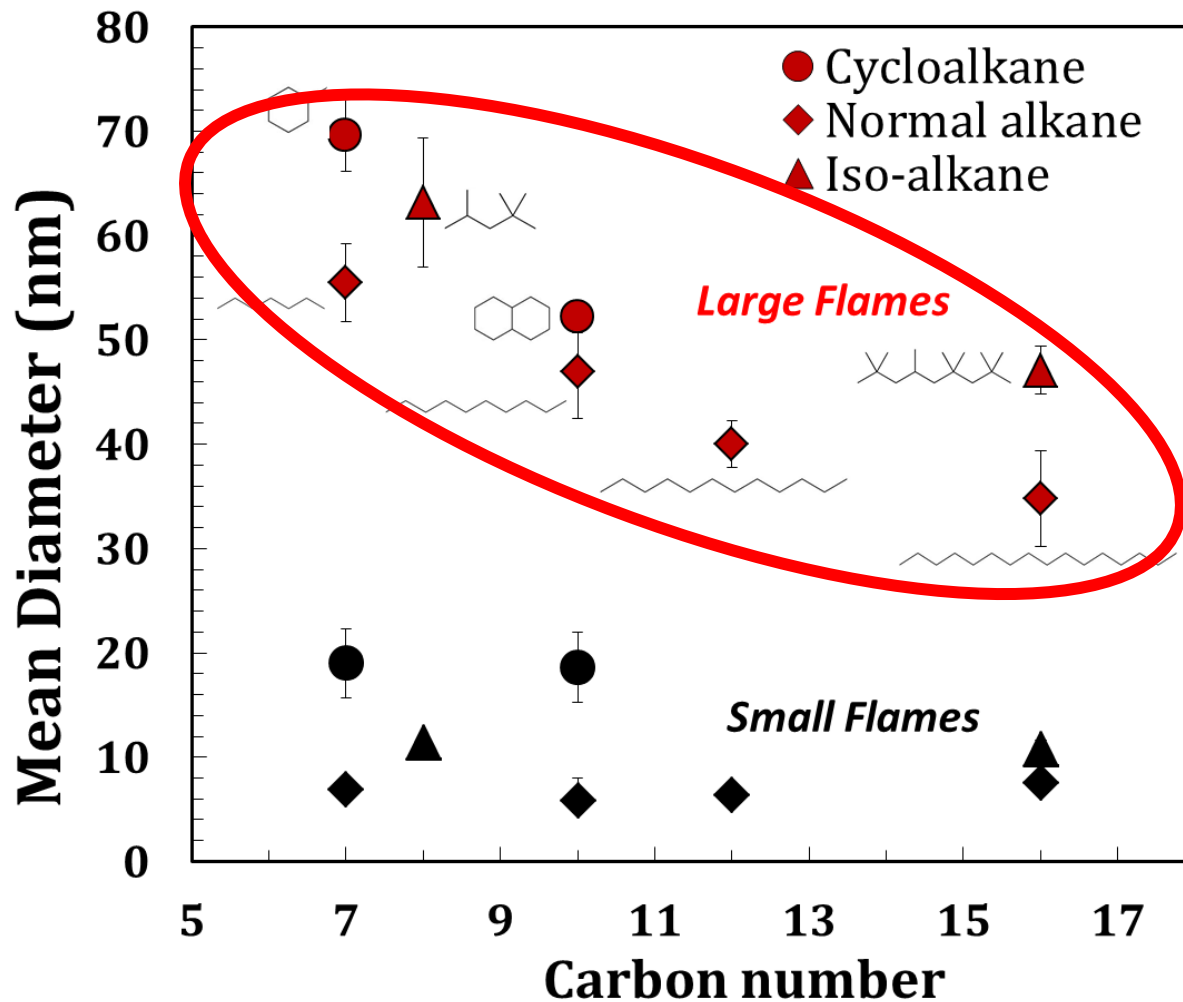
cycloalkanes

iso-alkanes

n-alkanes



Fuel structure influence on mean diameter



Increases in carbon number result in a decrease of the mean particle diameter

Mean Diameter

cycloalkanes

iso-alkanes

n-alkanes

Conclusions

- At **low flame heights** large amount of particles are observed. **Among each paraffin group**, at each flame height the values of $\langle dp \rangle$ were almost the same.
- **Cyclic and branched** structures produce **larger $\langle dp \rangle$** compared to straight alkanes.
- At **large flame heights**, for all fuels tested, $\langle dp \rangle$ and **N** take constant values. A consistent **decrease in $\langle dp \rangle$ with larger molecule size**.
- Further studies of temperature and morphology in these flames are necessary to elucidate the tendencies observed



Acknowledgements



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References

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H. F. Calcote and D. M. Manos. Effect of molecular structure on incipient soot formation. *Combustion and Flame*, 49(1-3):289–304, 1983.

